Norton

ASSA ABLOY

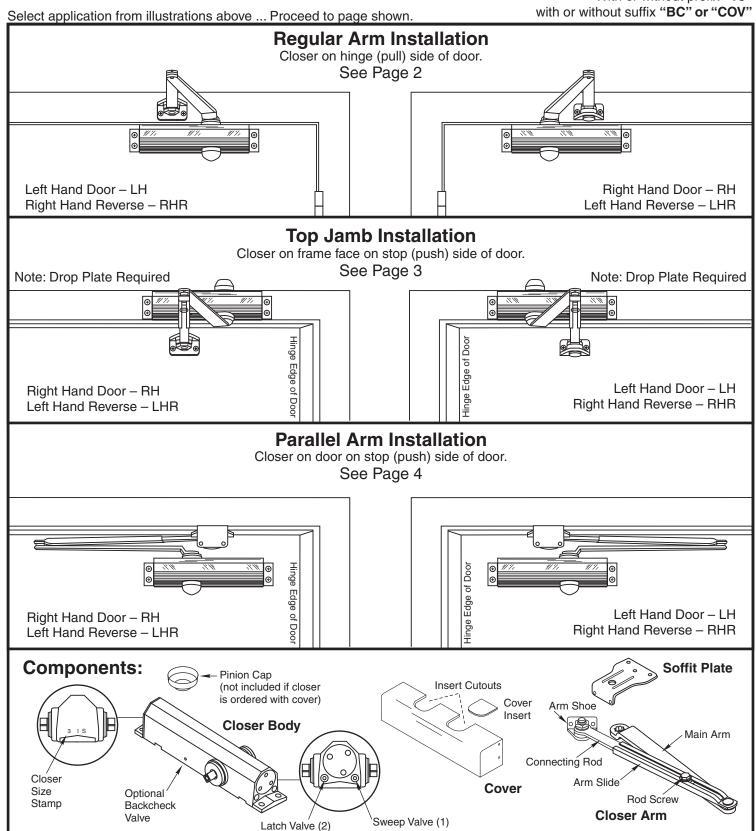
Installation Instructions

An incorrectly installed or improperly adjusted door closer can cause property damage or personal injury. These instructions should be followed to avoid the possibility of misapplication or misadjustment.

Hold Open Door Closers Models 1701H 1702H

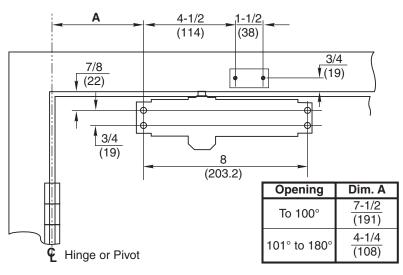
> 1703H 1704H

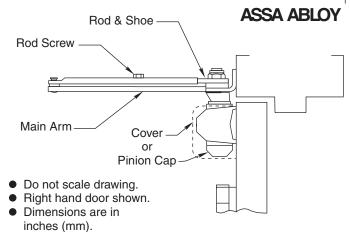
With or without prefix "TJ"



Regular Arm Mount





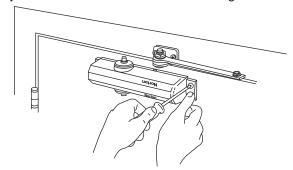


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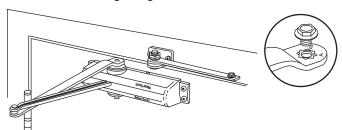
• Select door opening angle. Use template to locate holes on door and frame:

4 on door for closer. 2 on frame face for arm shoe.

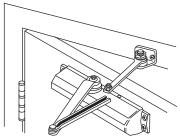
• Prepare for fasteners. See Chart on Page 2.



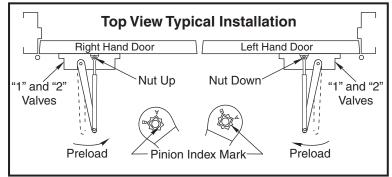
- Remove rod and shoe from arm assembly.
- Mount rod and shoe to frame.
 Nut Up for Right Hand door
 Nut Down for Left Hand door
- **Mount closer** to door. Place end with two regulating valves toward hinge edge of door.



 Install main arm on closer. Place arm on pinion at 90° angle (perpendicular) to frame, see "Typical Installation" chart below. Fasten with arm screw.



- Open door slightly. Align and insert adjusting rod into adjusting tube. Close door. Adjust forearm at 90° angle (perpendicular) to door. Tighten rod screw.
- Adjust closer. See Page 3 ... Then install pinion cap or cover.

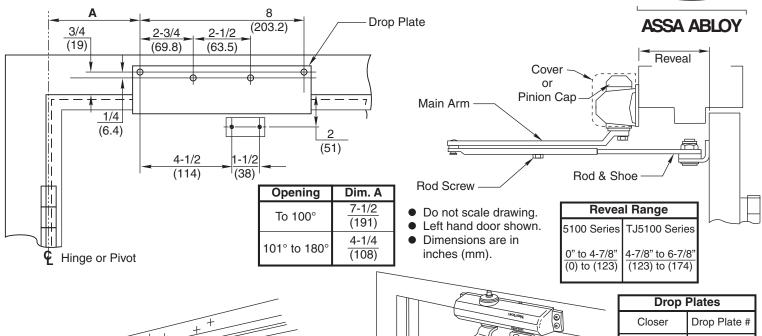


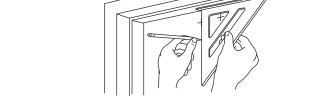
Fasteners Chart			
	Fasteners	Door or Frame	Drill-Sizes
Standard	#14 type "A" sheet metal screw	Wood	7/32" (5.56 mm.)
	1/4" - 20 machine screw	Metal	drill: #7 (0.201" dia.) Or 5.10mm tap: 1/4" - 20
Optional	Sex nuts and bolts	Hollow-Metal	9/32" (7.00 mm.) through; 3/8" (9.50 mm.) Door face opposite to closer
		Aluminum or Wood	3/8" (9.50 mm.) through
	Through-bolts and grommet-nuts	All	9/32" (7.00 mm.) through; 3/8" (9.50 mm.) dia. x 3/8" (9.50 mm.) deep on door face opposite to closer

Installation Instructions

Top Jamb Mount







- Select door opening angle. Use template to locate holes on door and frame:
- 4 on frame face for closer. 2 on door for arm shoe.
- Prepare for fasteners. See Chart on Page 2.
- Remove rod and shoe from arm assembly.
- Mount rod and shoe to door.
 Nut Up for Right Hand door.
 Nut Down for Left Hand door.
- Fasten No. 5146 or 5157 drop plate to frame face.
- Mount closer to drop plate. Place end with two regulating valves toward hinge edge of door.

 Install main arm on closer. Place arm on pinion at 90° angle (perpendicular) to frame, see "Typical Installation" chart below. Fasten with arm screw.

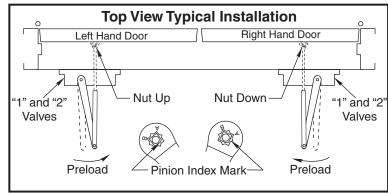
without Cover

with Cover

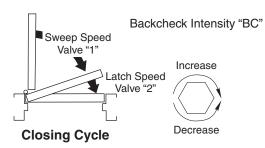
5146

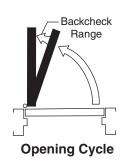
5157

- Reassemble arm. Adjust forearm at 90° angle (perpendicular) to door. Tighten rod screw.
- Adjust closer. See below for Hold Open, Closing Speed and Backcheck.



Valve Adjustments



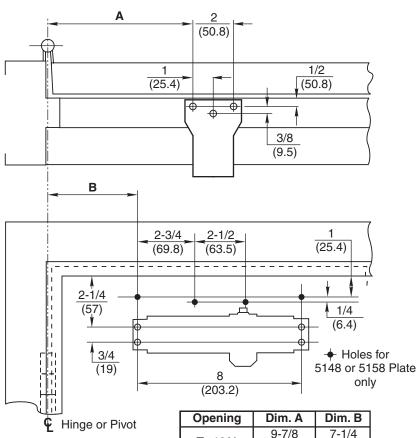


Closing Speeds "1" and "2"

- Closing speed controlled by valve marked "1" (sweep range) and by valve marked "2" (latch range).
- Backcheck Model Closers only suffix "BC".
 Backcheck controlled by valve "BC".
 Never close "BC" valve completely.
- Hold Open Adjustment. Open door to angle of hold open desired. Tighten hold open adjustment nut with a 13/16" wrench or socket.

Installation Instructions

Parallel Arm Mount



To 100°

101° to 180°

(251)

7-1/8

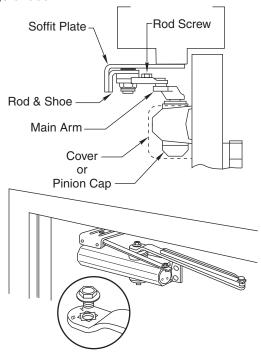
(181)

(184)

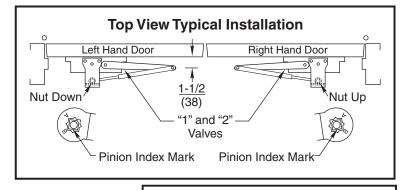
4-1/4

(108)

- · Remove rod and shoe from arm assembly.
- Fasten rod and shoe to soffit plate.
 Nut Up for Right Hand door.
 Nut Down for Left Hand door.
- Mount closer or drop plate and closer to door.
 Place end with two regulating valves toward lock edge of door.



- Install main arm on closer. Rotate pinion 45° toward hinge edge of door to align main arm letter "A" (right hand) or "B" (left hand) with Pinion Index Mark, see "Typical Installation" this page. Tighten rod screw.
- Reassemble arm. Adjust forearm length to set arm elbow about 1-1/2 (38) from door. Tighten rod screw.
- Adjust closer. See Closer Adjustment on Pages 2 & 3.





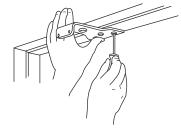
ASSA ABLOY, the global leader in door opening solutions

• Prepare for fasteners. See Chart on Page 2.

3 on frame for soffit plate.

Select door opening angle. Use template to locate

4 on door for closer (or drop plate).



Mount soffit plate to frame.

Do not scale drawing.

Dimensions are in inches (mm).

Left hand door shown.

holes on door and frame: